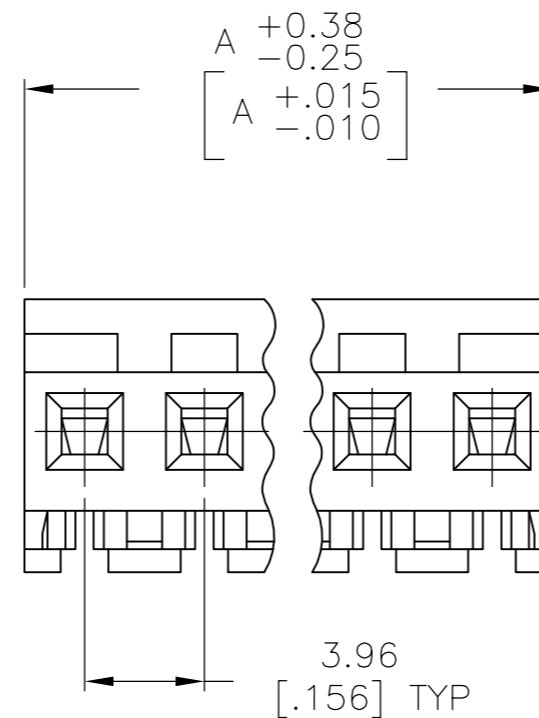
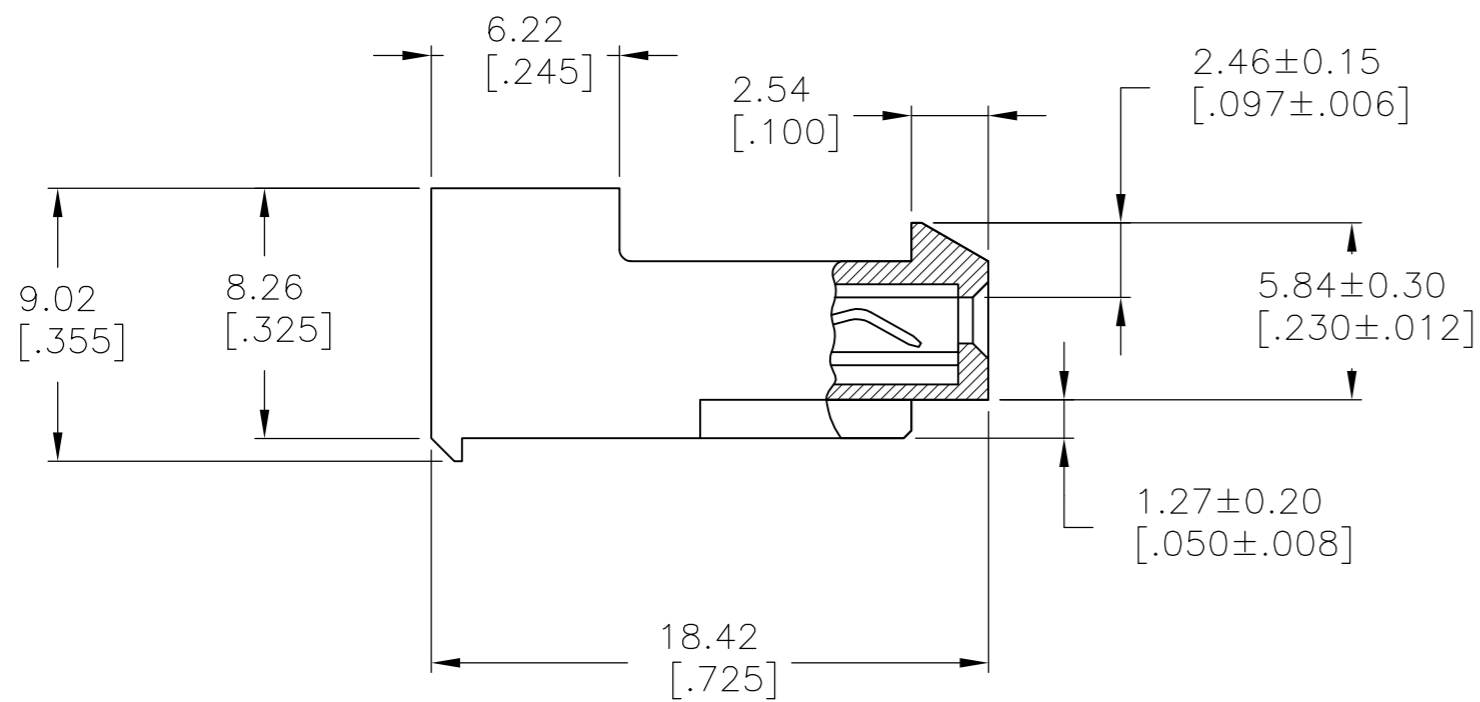
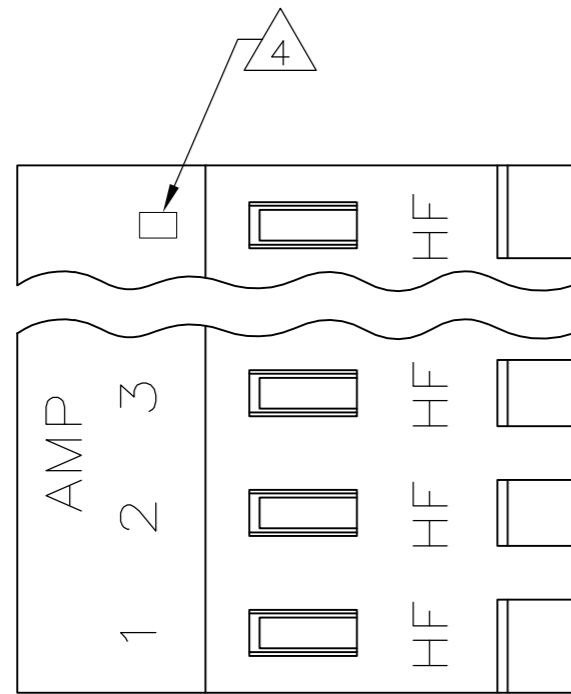


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REVISIONS				
P	LTR	DESCRIPTION	DATE	APVD
C1		REVISED PER ECR-15-006702	28JUL2015	NK PQ



1 MATERIAL: CONNECTOR - NYLON UL94V-2 (RED).
 CONTACTS - 0.30[.012] THICK COPPER ALLOY BRIGHT TIN-LEAD
 0.00203[.000080] MIN THICK FOR -2 THRU -28
 - 0.30[.012] THICK COPPER ALLOY MATTE WHISKER
 MITIGATED TIN 0.00203[.000080] MIN THICKNESS
 OVER NICKEL UNDERPLATE FOR -32 THRU -58.

- 2. CONTACTS ACCEPT 22 AWG WIRE WITH 2.41[.095] MAX INSULATION DIAMETER.
- 3. CONTACTS MUST ACCEPT 1.14±0.03[.045±.001] SQUARE POST AND REMAIN LOCKED IN POSITION.
- 4. IDENTIFICATION NUMBER FOR LAST CIRCUIT MAY NOT APPEAR ON ALL ASSEMBLIES.
- 5. DIMENSIONS IN BRACKETS ARE IN INCHES.
- 6. HOUSING FEATURES ARE: CLOSED END WITH LOCKING RAMP.(HIGH FORCE CONTACT)

FINISH	DIM A	NO. OF CIRCUITS	PART NO.
TIN	23.77 [.936]	6	3-643193-6
TIN	19.81 [.780]	5	3-643193-5
TIN	15.85 [.624]	4	3-643193-4
TIN	11.89 [.468]	3	3-643193-3
TIN	7.92 [.312]	2	3-643193-2
TIN-LEAD	23.77 [.936]	6	643193-6
TIN-LEAD	19.81 [.780]	5	643193-5
TIN-LEAD	15.85 [.624]	4	643193-4
TIN-LEAD	11.89 [.468]	3	643193-3
OBsolete TIN-LEAD	7.92 [.312]	2	-643193-2-

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 12FEB91	TE TE Connectivity		
		CHK 12FEB91			
		APVD 20FEB91	NAME		
DIMENSIONS: mm [INCHES]		PRODUCT SPEC 108-1051		MTA 156 CONNECTOR ASSEMBLY, 22 AWG, HIGH FORCE,SPECIAL	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC 114-1020		SIZE CAGE CODE DRAWING NO RESTRICTED TO	
0 PLC ± -		WEIGHT -		A2 00779 C-643193	
1 PLC ± -		CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 1 REV C1	
2 PLC ± -					
3 PLC ± 0.13[.005]					
4 PLC ± -					
ANGLES ± -					
MATERIAL 1					
FINISH 1					